

SoftMatt 2K Finish Cycle

W-415 2K WHITE PRIMER



Pot Life
2 Hours

- + 2k Performance : Add 10% W-601 Catalyst
- + Excellent Coverage- 1 coat coverage
- + Excellent Sanding
- + 2 coats recommended
- + Dry to sand 30-45min
Verified: 4 wet mils @ 75 F | 45% 32mins

W-8000 2K SoftMatt WHITE TOPCOAT



Stock White

Pot Life
2 Hours

- + 2k Performance : Add 15% W-601 Catalyst
- + Excellent Coverage- 1 coat coverage
- + Excellent Leveling
- + Reduce 5-15% Water as needed
- + Only 1 coat recommended
- + Allow 24 hours to dry

1



Sand unfinished substrate with 150-180 grit

Verified with: *For MDF/HDF substrate use 320-400 grit



3" X 4" Hook & Loop Film 180 Grit
SKU: SP3X4HLF180.4



Apply W-415 2k @ 3-4 wet mils

Verified with: **TriTech** **APOLLO** Save your way to the perfect finish
T4 with hopper **7700GT**
 Tip: 408 **Needle: 1.5**
 Fluid: 1750 psi **Air Cap: B-Gold**

2



Sand primed substrate with 220-320 grit

Verified with: *For MDF/HDF substrate use 320-400 grit



3" X 4" Hook & Loop Film 320 Grit
SKU: SP3X4HLF320.4



Apply W-415 2k @ 3-4 wet mils

Verified with: **TriTech** **APOLLO** Save your way to the perfect finish
T4 with hopper **7700GT**
 Tip: 408 **Needle: 1.5**
 Fluid: 1750 psi **Air Cap: B-Gold**



W-415 2K Primer Must dry 24hrs before applying W-8000 2K Topcoat

3



Sand primed substrate with 220-320 grit

Verified with: *For MDF/HDF substrate use 320-400 grit



3" X 4" 5mm Hook & Loop Pad Very Fine
280-320 | 4 Holes



Apply W-8000 2k @ 3-4 wet mils

Verified with: **TriTech** **APOLLO** Save your way to the perfect finish
T4 with hopper **7700GT**
 Tip: 408 **Needle: 1.5**
 Fluid: 1750 psi **Air Cap: B-Gold**