ICRO
COATING WITH INNOVATION

# WPSM800000L

## BLACK WATER BASED SOFT-MATT ENAMEL

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|---|---|
| **Descriptive notes** | Black water-based enamel formulated with special resins and additives with excellent surface hardness and softness to the touch. |

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|---|---|---|---|---|---|---|---|---|
| **Gloss Versions** | 3 - 5 | | | | | | | |
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## USAGE

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| **Suitable for** | Cabinet doors | Furniture | Artisans | | | | |
| **Method of application** | Spray | Air mixing spray painting | Automatic spraying | | | | |

## MAIN PROPERTIES

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| **Yellowing Resistance** | High |
| **Scratch Resistance** | High |

## PREPARATION OF THE PRODUCT

| | Code | % | Descriptive notes |
|---|---|---|---|
| **Recommended thinner** | water | 10 - 15 | Add after mixing of the hardener |
| **Other thinners** | | | |
| | | | |
| | | | |
| **Recommended hardener** | INUR0600 | 15 | Mix with a low / medium speed mechanical stirrer |
| **Other hardeners** | | | |
| | | | |
| **Accelerant.** | | | |

| CHEMICAL-PHYSICAL CHARACTERISTICS | | APPLICATION CHARACTERISTICS | | DRYING | |
|---|---|---|---|---|---|
| **Specific gravity (kg/l) ±0.03** | 1,05 | **N° of coats** | 1 | **Dust free (min)** | 40 |
| **Solids Content (%) ±1** | 39 | **Qty. per coat (g/m²)** | 120 - 130 | **Touch dry (min)** | 120 |
| **Viscosity DIN 4 (20°C)** | 55" - 65" | | | | |
| **Pot-Life at 20°C ( h )** | > 2 | | | | |
| | | | | | |

**Additional information:** The product is formulated only in opacity shown above. To obtain a perfect uniformity of opacity, oven-dry at 40 ° C after the dust-free time.

**WARNING** Our data sheets are drawn up on the basis of average results of our trials. However our tech tips are given in good faith but without guarantee. In fact, several media, conditions of application, plant and dilutions are an integral part of the final result and often beyond our control. The user must try the products supplied to test whether suitable to your needs. For our part we guarantee the continuity of the chemical-physical characteristics.
Warning: it is the user's responsibility to provide that the application is in properly ventilated environment hygienic and in accordance with standards and accident prevention regulations currently in force.

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